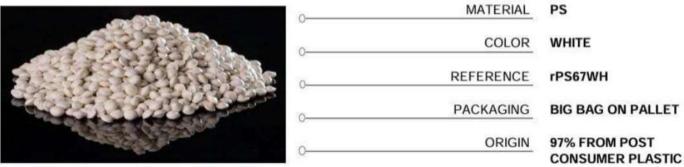
## **TECHNICAL DATA SHEET**

Issue date: 28-JAN-2021 Revision date: 01-DEC-2022

Version 3.0 / EN

# rPS67WH

### **SPECIFICATIONS**



For specific recycled content %, please contact us. We can achieve 100% recycled content. Recycled content depending on product grades and can change due to new guidelines, operating conditions, suppliers and availability of raw materials.

PROPERTIES	ISO STANDARDS	VALUES	UNIT
MFI 200°/5KG	ISO 1133	[6;9]	g/10min
Flexural modulus	ISO 178	>1700	Мра
IZOD notched at 23°	ISO 180/1A	[6; 8.5]	kJ/m2
Density	ISO 1183	[1.02 ; 1.06]	g/cm3

# B

### PROCESSING INFORMATION

Pre-Drying:

hot air or desiccant

**Drying temperature:** 

80°C

Drying time:

2-4H

Melt Temperature Range Recommended Melt Temperature 210-230°C

Mold Temperature Range

215°C

**Recommend Mold Temperature** 

50-70°C 60°C

Please note that the above information relates to average values obtained from various batches. Because of the nature of the source materials these values may vary. It is the customer's responsability to optimise processing conditions and assure suitability for use in their own products. It is also advised that the materialis pre-dried prior to use.